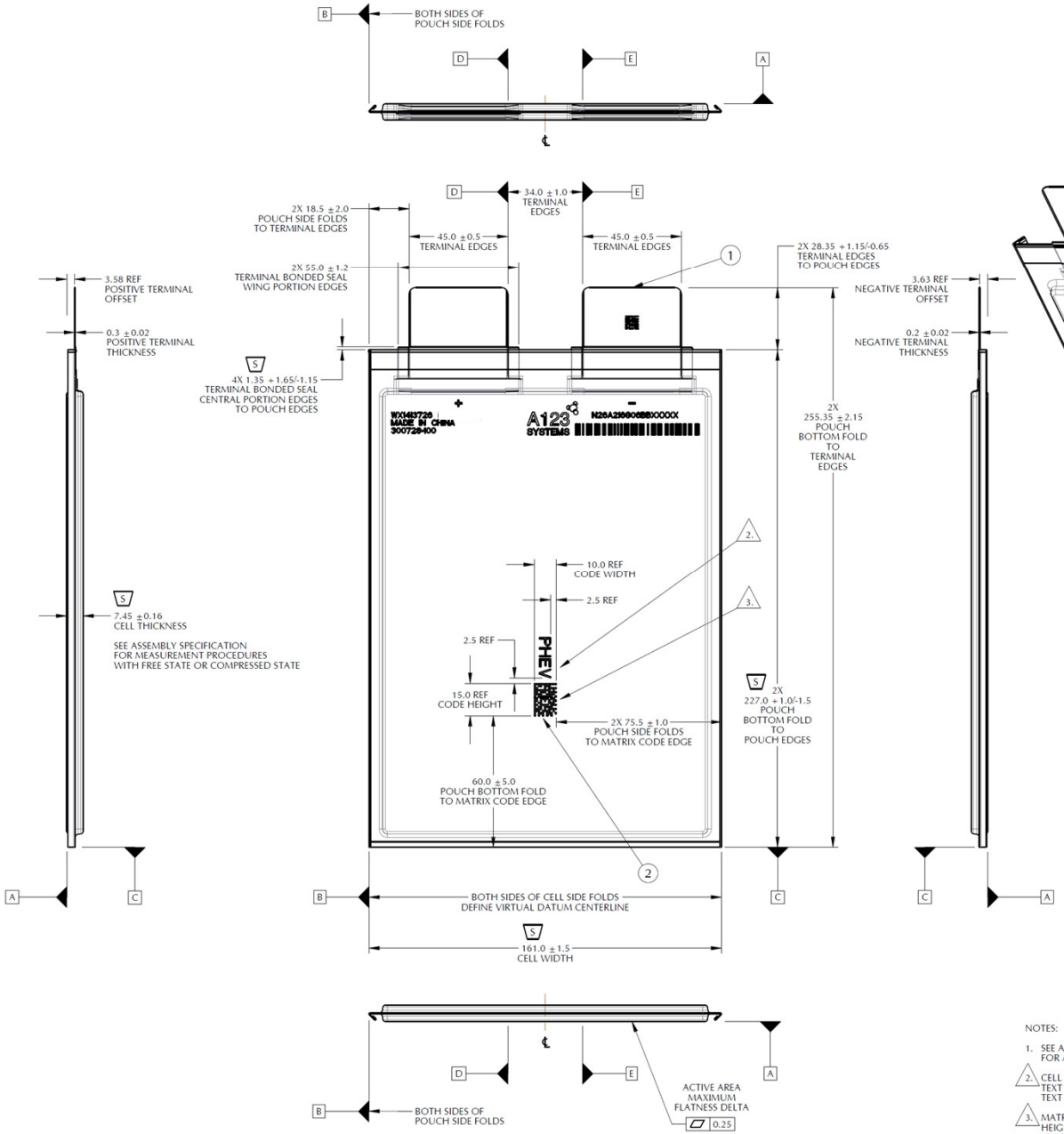
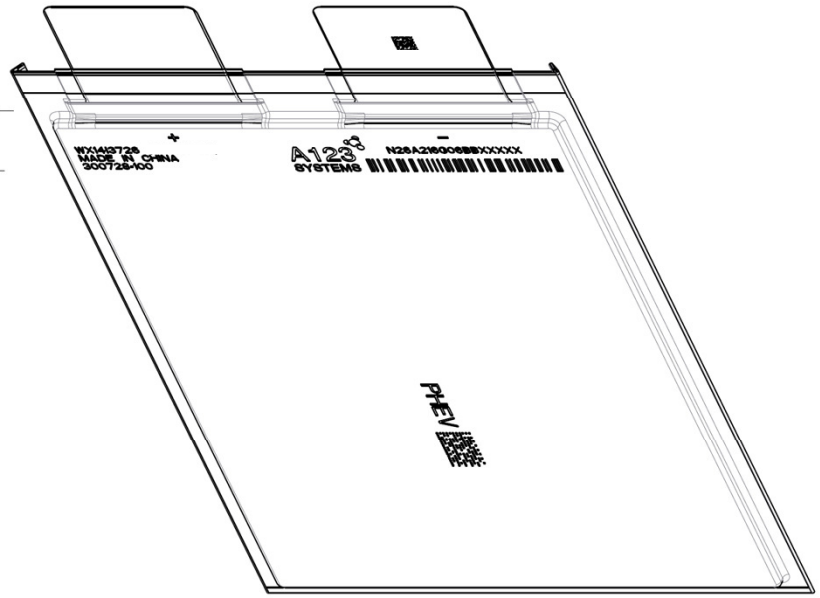
| REVISIONS | | | | | | |
|---|---|---|---|---|---|---|
| REV | SHT | ZONE | DESCRIPTION | EC No. | APPROVAL | DATE |
| 01 | - | - | FIRST ISSUE | 115180 | A. PARK | 16-MAR-2016 |
| 02 | 1 | B8 | CELL THICKNESS WAS 7.3 ±0.16 | 115939 | A. PARK | 7-JUL-2016 |
| | | A6 | CELL WIDTH WAS 160.6 ±0.9 | | | |
| | | A5 | ADDED MAXIMUM FLATNESS DELTA OF 0.25 | | | |
| 03 | 1 | C5 | ADJUST IDENTIFICATION CODE ON TERMINAL | 116272 | A. PARK | 13-SEP-2016 |
| | | C6 | CELL MODEL CODE WAS AMP26MHD-A | | | |
| | | C6 | REMOVE UL SYMBOL ON POUCH | | | |
| 04 | | | Eliminated cell I.D on anode tab | 116642 | A. Hong | 15-Dec-2016 |




SCALE 1.500

UNLESS OTHERWISE SPECIFIED:

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SEE AGILE ENGINEERING RELEASE FOR CURRENT RELEASE STATUS

EXAMINE LINKED NATIVE PRO/ENGINEER 3D MODEL OR EXPORTED GENERIC 3D FILE TO EVALUATE AND MEASURE MINIATURE DETAILS

SEE LATEST REVISION OF A123 SYSTEMS POLICY GL-QET-3-7.4.1.1-01-E [RESTRICTED AND REPORTABLE CHEMICALS AND SUBSTANCES] ENVIRONMENTAL COMPLIANCE REQUIREMENTS MUST BE RESPECTED

SEE LATEST REVISION OF A123 SYSTEMS PROCEDURE GL-QET-3-7.3-07-E [SPECIAL CHARACTERISTICS IDENTIFICATION PROCEDURE] ALL PRODUCT DESIGN AND MANUFACTURING PROCESS SPECIAL CHARACTERISTICS MUST BE IDENTIFIED IN CONTROL PLAN

C INDICATES CRITICAL CHARACTERISTIC

S INDICATES SIGNIFICANT CHARACTERISTIC

NOTES:

1. SEE ASSEMBLY SPECIFICATION FS300728-100 FOR ADDITIONAL PRODUCT REQUIREMENTS

2. CELL CAPACITY GRADE
TEXT HEIGHT IS 5.0 mm
TEXT LENGTH IS 18.0 mm

3. MATRIX CODE
HEIGHT IS 10.0 mm
LENGTH IS 15.0 mm

| ID No. | Qty. | ITEM | P/N |
|---|---|---|---|
| 2 | AR | PROCESS INK, PRINTED | - |
| 1 | 1 | CELL, DEGASSED, PHEV | 300806-100 |

NOT APPLICABLE SEE SPECIFIC TOLERANCES

GENERAL TOLERANCES UNLESS OTHERWISE SPECIFIED ON THIS DRAWING
0.8 A B C SURFACES
0.5 A B C TRIM EDGES
X.XXX ±.125
X.XX ±0.25
X.X ±0.75
X ±1
ANG ±1°
UNLESS SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS
THIRD ANGLE PROJECTION

DRAWN J. HAN
CHECKED J. HAN
ENGINEER A. PARK
DATE: 13-SEP-2016
UNLESS OTHERWISE SPECIFIED, INTERPRET THIS DRAWING PER ASME Y14.5-2009 ASME Y14.100-2004

A123 SYSTEMS

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TITLE CELL, FINISHED, PHEV

SIZE D | DR300728-100 | REV 04

SCALE: AS SHOWN | SCALE IS FOR REFERENCE ONLY | SHEET 1 of 1

CHINA PHEV GEN 1.0 WX2